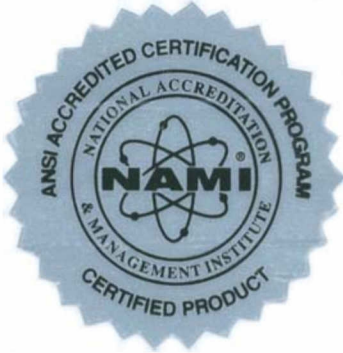


NOTICE OF PRODUCT CERTIFICATION



CERTIFICATION NO: NI011964.08-R1
DATE: 05/09/2014
CERTIFICATION PROGRAM: Structural
COMPANY: Doers
CODE: 2013-1
REVISION DATE: 07/29/2015

To verify that the "Notice of Product Certification" is valid, please visit www.NAMICertification.com to assure that the product is active and currently listed. This certification represents product conformity to the applicable specification and that certification criteria has been satisfied. A NAMI approved certification label must be applied to the product to claim certification status. Please review and advise NAMI if any corrections are required to this document.

COMPANY NAME AND ADDRESS	PRODUCT DESCRIPTION
<p>Doers Window Manufacturing, LLC 4901 Oak Fair Boulevard Tampa, FL 33610</p>	<p style="text-align: center;">Series "4450" Vinyl Impact Single Hung Window New Construction w/Sill Riser</p> <p style="text-align: center;">Configuration: O/X Glazing: IG-1/8" Annealed Glass/Laminate-1/8" Annealed Glass/0.090" DuPont PVB Interlayer/1/8" Annealed Glass</p> <p>Frame: W-940mm(37") H-1575mm(62") Sash: W-879mm(34.62") H-762mm(30") DLO: W-791mm(31.12") H-671mm(26.43")</p>

SPECIFICATION	PRODUCT RATING
<p>AAMA/WDMA/CSA 101/I.S.2/A440-08 AAMA/WDMA/CSA 101/I.S.2/A440-05</p>	<p style="text-align: center;">Class LC-PG70 940 x 1575 (37 x 62)-H H-LC70 940 x 1575 (37 x 62) Design Pressure: 3351 Pa (70 psf) Water Penetration Resistance Test Pressure: 502 Pa (10.50 psf)</p>

Product Tested By: Element Materials Technology
 Report No: ESP011287P-2/ESP011287P-1 (Gateway)
 Expiration Date: **October 31, 2016**

Administrator's Signature: _____

NATIONAL ACCREDITATION AND
MANAGEMENT INSTITUTE, INC.
 4794 George Washington Memorial Highway
 Hayes, VA 23072
 Tel: (804) 684-5124/ Fax: (804) 684-5122

NOTICE OF PRODUCT CERTIFICATION



CERTIFICATION NO: NI011964.07-R1
DATE: 05/09/2014
CERTIFICATION PROGRAM: Structural
COMPANY: Doers
CODE: 2013-1
REVISION DATE: 07/29/2015

To verify that the "Notice of Product Certification" is valid, please visit www.NAMICertification.com to assure that the product is active and currently listed. This certification represents product conformity to the applicable specification and that certification criteria has been satisfied. A NAMI approved certification label must be applied to the product to claim certification status. Please review and advise NAMI if any corrections are required to this document.

COMPANY NAME AND ADDRESS	PRODUCT DESCRIPTION
Doers Window Manufacturing, LLC 4901 Oak Fair Boulevard Tampa, FL 33610	<p style="text-align: center;">Series "4450" Vinyl</p> <p style="text-align: center;">Impact Single Hung Window</p> <p style="text-align: center;">New Construction</p> <p style="text-align: center;">Configuration: O/X Glazing: IG-1/8" Annealed Glass/Laminate-1/8" Annealed Glass/0.090" DuPont PVB Interlayer/1/8" Annealed Glass</p> <p>Frame: W-940mm(37") H-1575mm(62")</p> <p>Sash: W-879mm(34.62") H-762mm(30")</p> <p>DLO: W-791mm(31.12") H-671mm(26.43")</p>

SPECIFICATION	PRODUCT RATING
ASTM E1886-05/E1996-09 AAMA 506-11	Design Pressure: 2633 Pa (55 psf) Negative Design Pressure: 2633 Pa (55 psf) Wind Zone 4 - Missile Level D

Product Tested By: Element Materials Technology
Report No: ESP011287P-2/ESP011287P-1 (Gateway)
Expiration Date: October 31, 2016

Administrator's Signature: _____

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